



116mm

46mm

36mm

32mm

23mm

Knockout Ring Area If Desired

Mirror Band Area for reference when no flood color is present.

Image needs to bleed to the 120mm mark for imprint placement into Quark for Film output. Actual disc will print from 116mm-23mm.

For silkscreen imprinting:

- Half-tone highlight areas above 15% can fade out and the dark areas below 90% may fill in to solid.
- We Print at 100lpi Standard.
- Keep positive text above 4pt.
- Keep reversed out text above 5pt.
- Keep reversed out text in a 4/c Process job to 6pt min.